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BSD-TOP



ISO9001

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DONGGUAN MERROCK INDUSTRY CO.,LTD



High-end product quality, complete product chain, proves MerRock's technical strength!

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Multi Web



Multi Web

Abrasives

Concrete ground abrasives/Diamond alloy discs series



Abrasives

Concrete ground abrasives/Diamond alloy discs series

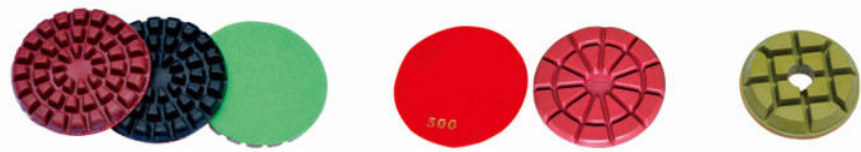


Mode	Diameter	Grit
J-001	4"	30#
J-002	4"	30#50#100#150#300#
J-003	4"	30#
J-005	3"	30#
J-006	3"	50#80#150#300#
J-007	shape as picture	30#50#150#
J-007B	shape as picture	30#40#50#150#
J-007C	shape as picture	16#18#30#50#100#150#
J-008	4"	30#50#100#200#300#
J-009	4"	30#50#100#200#300#
J-009B	4"	30#50#100#150#
J-010	4"	30#50#100#200#300#
J-010A	4"	30#50#100#200#300#
J-010B	4"	16#30#50#100#150#
J-011AA	4"	30#50#100#150#
J-011A	4"	30#50#100#150#
J-011	4"	30#50#100#150#
J-012	4"	30#50#100#150#
J-013	4"	16#
J-015	3"4"	30#50#100#150#300#
J-016	shape as picture	PCD
J-017	shape as picture	30#50#100#150#200#300#
J-018	shape as picture	30#50#100#150#200#300#
J-019	shape as picture	30#50#100#150#200#300#
J-020	shape as picture	30#50#100#150#200#300#
J-021	4"	30#50#100#150#300#
J-022	4"	30#50#100#150#300#
J-023	4"	30#50#100#150#300#
J-024	4"	30#50#100#150#300#
J-025	4"	30#50#100#150#300#
J-026	4"	30#50#100#150#300#
J-027	4"	30#50#100#150#300#
J-028	5"6"7"8"	30#50#100#150#300#
J-029	5"6"7"8"	30#50#100#150#300#

Abrasives Hard polishing pads series



Mode	F-21 Renovation pad	F-22 Renovation pad	F-23 Renovation pad
Diameter	3"	3"	3"
Grit	30#50#100# 150#200#300#400# 500#800#1000# 1500#2000#3000#	30#50#100# 150#200#300#400# 500#800#1000#1500# 2000#3000#	30#50#100# 150#200#300#400# 500#800#1000#1500# 2000#3000#



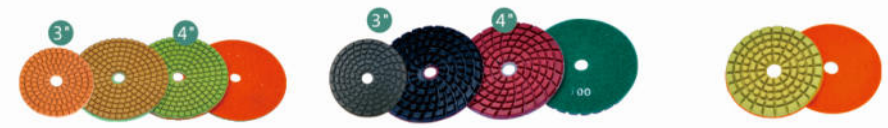
Mode	F-26 Renovation pad	F-26B Renovation pad	F-27 Renovation pad
Diameter	4"	4"	3"
Grit	30#50#100# 150#200#300#400# 500#800#1000#1500# 2000#3000#	30#50#100# 150#200#300#400# 500#800#1000#1500# 2000#3000#	30#50#100# 150#200#300#400# 500#800#1000# 1500#2000#3000#



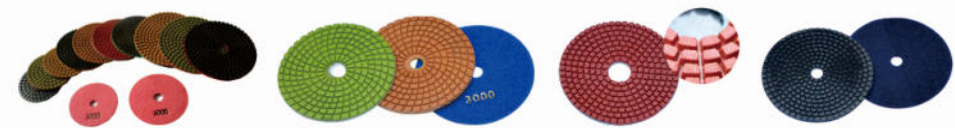
Mode	F-27 Renovation pad	F-28 Renovation pad	F-29 Renovation pad
Diameter	4"	5"	6"
Grit	30#50#100# 150#200#300#400# 500#800#1000# 1500#2000#3000#	30#50#100# 150#200#300#400# 500#800#1000#1500# 2000#3000#	1#2#3#4#5#6#

Quality Specification:
2 Qualities in domestic: Middle-Merrock® High: BSD-TOP®
2 Qualities overseas: Middle- Dangsing® High-Apollo®

Soft pad

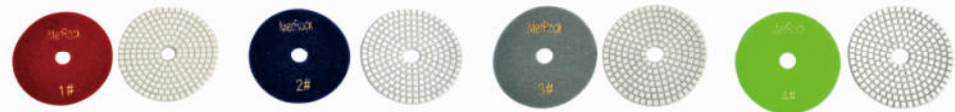


Mode	MRK Soft pad	Merrock-1# Soft pad	Merrock-2# Soft pad
Diameter	3"4"	3"4"	4"
Grit	30#50#100# 150#200#300#400# 500#800#1000# 1500#2000#3000#	30#50#100# 150#200#300#400# 500#800#1000#1500# 2000#3000#	30#50#100# 150#200#300#400# 500#800#1000#1500# 2000#3000#



Mode	R-3 Soft pad (Apollo)	R-4 Soft pad (Apollo)	R-5 Soft pad (Apollo)	R-6 Soft pad (Apollo)
Diameter	3"4"5"	4"	4"	6"
Grit	30#50#100# 150#200#300#400# 500#800#1000# 1500#2000#3000#	30#50#100# 150#200#300#400# 500#800#1000# 1500#2000#3000#	30#50#100# 150#200#300#400# 500#800#1000# 1500#2000#3000#	30#50#100# 150#200#300#400# 500#800#1000# 1500#2000#3000#

Dry polishing pad



Mode	4-step dry polishing pad			
Diameter	4"	4"	4"	4"
Grit	1#	2#	3#	4#



Mode	G-1 dry polishing pad	G-2 dry polishing pad	5-step dry polishing pad	3-step dry polishing pad
Diameter	4"	4"	4"	4"
Grit	30#50#100# 150#200#300#400# 500#800#1000# 1500#2000#3000#	30#50#100# 150#200#300#400# 500#800#1000# 1500#2000#3000#	1#2#3#4#5#	1#2#3#

*Strongly recommend the 800# and 1500# dry polishing pads G-1 and G-2, excellent gross, physical polishing, and long-term maintenance of brightness

Abrasive demonstration for floor Concrete/Terrazzo floor

1000M ² Concrete/ Terrazzo floor project						
Step	Picture	Name	Grit	Sets	Pcs	Remark
Polisher		S-X12-750 /S12-750		1	1	polishing machine with multifunctional chassis
Grinding		J-007	30#	5	60	each step finish, vacuum and clean
		F-26B	50#	8	96	
		F-26B	150#	8	96	
		F-26B	300#	6	72	
Sealer		MRK-20 concrete sealer		9-10 Barrels	300KGs	300GKs, with mop to put on, according to instruction for sealer Page32
Polishing		Merrock-2#	500#	5	60	after 24 hours for polishing, each step finish, vacuum and clean
		G-1 dry polishing pads	last polishing	1	12	
Remark: This figures is estimated for reference only, the real quantities depends on the actual operation.						

Concrete Chemical Industrial Series MRK-20 Potassium / MRK-21 Sodium

Package: 30KGs, 35KGs, 150KGs, 200KGs

Form: Liquid
 Burning point: No
 Toxicity: No, without any venomous material composition
 Color: As clear as crystal, has little light color
 Active ingredient: 100%

Concrete curing agent using method:

- 50 # pads grinding uniformly (eg relatively uneven ground, we need to start from 30# grinding).
- 150 # grinding (wet or dry both can).
- 300 # grinding.
- Rinsing and then cleaning up for each step after 50# 150# 300#.
- When the ground reaches the dry state, spraying the curing agent, with a special mop drag back and forth, so that the curing agent applied evenly and kept moist state a period of time (40 minutes till 1 hours), at same time, it need to supplement some of the curing agent to keep the ground moist, so it would be more uniform curing.
- It is a normal phenomenon that the ground is white after fast hardener dry.
- When dry completely, **keep twelve hours**.
- With 500# pads to polish uniformly, then, clean, rinse with water the ground.
- When the ground is dry totally, dry polishing with 800 # by fast speed polishing machine.
- If you need to further improve, can choose 1500# dry polishing from our factory one more time.
- If you need to make a mirror-like surface effect, choose our MRK-0# brightener.
- Polishing with single disc polisher after MRK-0#.



50#150#300#grinding



Rinsing and cleaning for each grinding step



Put on curing agent



Cleaning after keep moist state at least 2 hours



Keep 12 hours/5 hours



500#800#1500# polishing



Rinsing and cleaning for each polishing step

Concrete Chemical Industrial Series Rapid hardening curing agent MRK-24

Color: translucent white

Attribute: acidic
 Characteristics: the ground could be hard only after one hour, and would be greatly increased the hardness later, be bright and glossy after grinding; penetration depth of about 1 cm.

Remark:

It is a normal phenomenon that the ground is white after fast hardener dry. When dry completely, **keep five hours**.

